

# PLANNED MAINTENANCE



## Thorough Examination, Step-By-Step

Loading Docks are one of the most valuable pieces of equipment a business can own. They facilitate the largest transactions of goods in and out of factory, processing, and manufacturing facilities.

However, the most valuable asset is the safety of your employees. Loading Dock accidents are unfortunately not uncommon, and can easily lead to damaged equipment, injury, and loss of life.

Routine maintenance of Docks and Doors is recommended to help catch and mitigate problems before they can occur. This can lead to increased productivity, reduced costs, and the wonderful feeling knowing that your equipment is at its best.

Alpha Door Systems, Inc. offers its expertise in Dock and Door maintenance with its Planned Maintenance service program. Our expert technicians are trained in servicing equipment and follow the below steps.

- 1** Visual Inspection of all potential problem areas for damage, wear and tear, and other issues.
- 2** Lubrication and Cleaning of certain parts to ensure smooth operation and protection from elements.
- 3** Adjustment of parts and settings in areas deemed problematic to avoid inconsistency and damage.

## Recommendations and Documentation

While performing maintenance our technicians use questionnaires developed for each type of equipment to ensure a thorough inspection occurs. This can include any recommendations to improve the quality and safety of a piece of equipment.

City		Building			
Cust Prod No.	R2-DK	Position	R2	Equipment	Loading docks
Manufacturer	Metro	Model No.		Serial No.	5250-17
Size	6' x 5'	Power/Voltage	1hp 115v 1ph	Cycle	

Checklist	N/A	Y/N	Good	Fair	Poor	Recommendations
1. Loading Dock: Inspect lip hinge tube welds and crown				X		
2. Loading Dock: Inspect for wheel chocks and chain					X	- power chock not working, suspect damaged wire outside is the cause, picture taken
3. Loading Dock: Inspect rear hinge, pin & bushing				X		
4. Loading Dock: Inspect for cracked deck plate and lip				X		
5. Loading Dock: Inspect condition of weatherstrip material					X	- needs new brush w/s
6. Loading Dock: Inspect struts, structure, service stand					X	- dock has numerous broken welds needs to be pulled and flipped

The results of these questionnaires can be used to generate reports of work completed, important findings in each area of equipment, and any other problem areas.

Documentation of these findings can be provided at request. These include all steps taken of the inspection for each piece of equipment, highlighted problem areas, and any added details or changes to our internal list of a customer's equipment in our tracking software.

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